



Taking **Pride** in What We Do.

CBC

COLUMBIANA BOILER COMPANY, LLC

Reconditioning & Re-certification Program
for U.S. DOT 106A & 110A Ton Containers

- 30-Day Turnaround
- Volume Discounts Available

Reconditioning & Re-certification

 Made in USA



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Maximum Useful Containers Life

As part of our ongoing commitment to provide “total solutions” to our customers, Columbiana Boiler Company is pleased to announce its Reconditioning & Re-certification Program for U.S. DOT 106A & 110A Ton Containers.

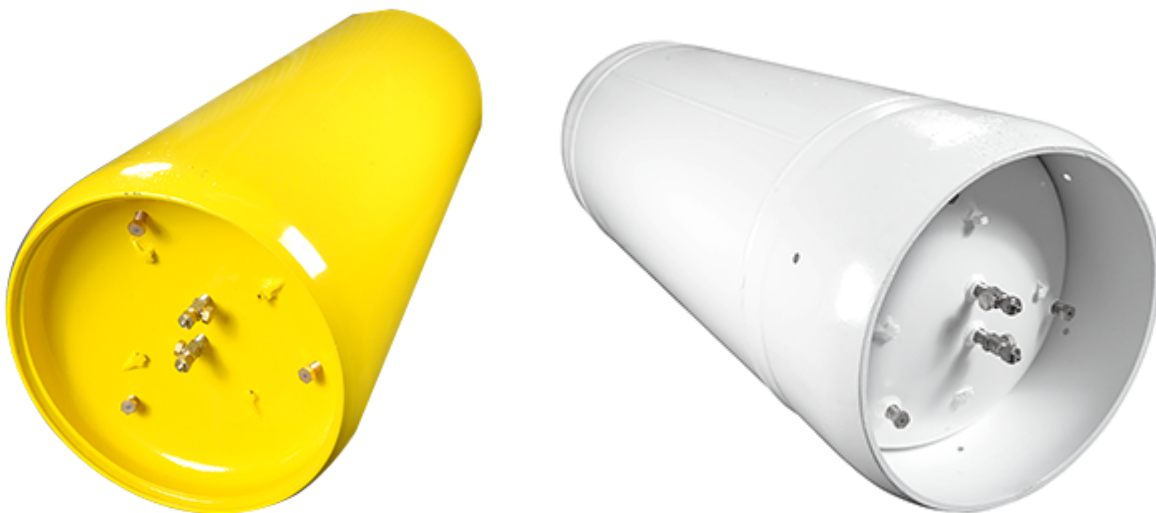
CBC has the leading facilities in the USA that are certified for AAR Category II-Class D welding repairs.

CBC’s reconditioning services can help your containers achieve maximum useful lives while also assuring that all work is done within the rigorous standards as prescribed by AAR and the U.S. DOT.

Fast 30-Day Turnaround

Columbiana Boiler Company will recondition, retest and recertify all containers within four weeks of receipt.

Contact CBC for a Request For Reconditioning/Re-certification Quotation Form. Therefore, we can be certain that we have all pertinent information before you ship any containers for reconditioning.



Reconditioning Available

Columbiana Boiler Company will recondition or replace:

- Valve Openings
- Fusible Plug Openings
- Stationary-type Eduction Tubes
- Bonnet Lugs
- Nameplates

CBC's general procedure for reconditioning defective threaded openings or eduction tubes is to first drill out the defective openings or couplings:

- For valve openings, the old stationary eduction tube is removed and a repair bushing or coupling, complete with new eduction tubes, is welded into place.
- Fusible plug openings are reconditioned by welding in a repair bushing coupling. The container is then stress relieved.

All welds are made in accordance with AAR-Appendix Welding procedures. "Retest Only" and "Reconditioned" containers are grit-blasted inside and outside, retested under hydrostatic expansion, stamped with retest date, and re-certified.

All containers are painted with one exterior coat of primer paint. Openings are closed with plastic plugs and valve protective bonnets are installed for return shipment.

CBC can also do the special reconditioning necessary to refurbish 106A and 110A containers with Gas Tight Protective Bonnets (used over valves and/or plugs).

Container Eligibility

Following the guidelines developed by the Compressed Gas Association, the Chlorine Institute, and CBC's own standard, the company will evaluate used containers to determine their eligibility for reconditioning, retest, re-certification or alteration.

All containers must have a certificate of decontamination.

Note

CBC cannot process ton containers that are over 34 years old, or ton containers that were repaired, altered or produced by another company.

Original container specification number, the owner's (or builder's) symbol, serial number, and original test date must be eligible as stamped on chime on the ton container.

CBC will not recondition or retest 106A containers with an end bulged out, or with deep surface dents or gouges, excessive corrosion or erosion, evidence of damage, or non-standard openings.